



# DM-2013



## Single Coated Polyester Nonwoven

### CONTENTS

Face	Polyester spunlaced fabric
Adhesive	Medical grade, pressure-sensitive acrylic
Backing	Silicone coated one-side, 54 lb basis weight

### FACE PROPERTIES

		Test method
Basis Weight	2.4 oz/yd <sup>2</sup>	ASTM D-3776
Grab Strength Cross Direction	30 lbs	ASTM D-5034
Grab Strength Machine Direction	64 lbs	ASTM D-5034

Typical substrate values of uncoated materials.

### ADHESIVE PROPERTIES

		Test method
Peel Adhesion	>700 g/in	PSTC-1
Polyken Probe Tack	250 g/in <sup>2</sup>	ASTM D-2979
Loop Tack	650 g/in <sup>2</sup>	PSTC-16
Thickness	1.6 mil	
Biocompatibility	Cytotoxicity Primary Dermal Buehler	Pass Pass Pass

Product safety sheets are contained on file.

### PRODUCT DESCRIPTION

DM-2013 is a white spunlaced polyester nonwoven tape. It is coated on one side with a medical grade acrylic adhesive and supplied on a paper liner.

### SPLICES

Splices on tape and liner are functional in that they are intended for continuous process conditions.

### STANDARD LABELING

Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. *Note: Any additional labeling requirements should be noted at time of order entry.*

### TRACEABILITY

Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.

### STORAGE CONDITIONS

Product should be stored in original protective packaging at temperatures between 50-80°F.

### ROLL DIMENSIONS Smaller roll length by request.

- Length: 1000 linear feet max.
- Width: 59 inch max.
- Core: 3 inch inside diameter